

This simple project contains four exercises. The objective of each exercise is to program a linear motion from the start point *A*, continuously back to the same point, using different methods. Point *A* is the part zero. Use feedrate of 10 inches per minute, no *Z* axis motions are required.

- ❑ Exercise 22-01a - Program the motion A-B-C-D-E-F-A in ***absolute*** mode.
- ❑ Exercise 22-01b - Program the motion A-F-E-D-C-B-A in ***absolute*** mode
- ❑ Exercise 22-01c - Program the motion A-B-C-D-E-F-A in ***incremental*** mode.
- ❑ Exercise 22-01d - Program the motion A-F-E-D-C-B-A in ***incremental*** mode

