

(STAR6)

(VERIFIED ON ELOX WIRE EDM MODEL H - FANUC 6)

(1.0 INCH DIAMETER OVER SHARP CORNERS)

(X0 Y0 - CENTER OF 1.0 DIAMETER)

(0.006 RADIUS ON SHARP CORNERS)

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N1 G20 G17 G40 G50 G90
N2 G92 X0.025 Y-0.569
N3 G41 D01 G01 Y-0.519 F0.1
N4 G03 X0 Y-0.494 I-0.025 J0
N5 G02 X-0.0052 Y-0.491 I0 J0.006
N6 G01 X-0.14434 Y-0.25
N7 X-0.42262
N8 G02 X-0.42782 Y-0.241 I0 J0.006
N9 G01 X-0.28868 Y0
N10 X-0.42782 Y0.241
N11 G02 X-0.42262 Y0.25 I0.0052 J0.003
N12 G01 X-0.14434
N13 X-0.0052 Y0.491
N14 G02 X0.0052 I0.0052 J-0.003
N15 G01 X0.14434 Y0.25
N16 X0.42262
N17 G02 X0.42782 Y0.241 I0. J-0.006
N18 G01 X0.28868 Y0
N19 X0.42782 Y-0.241
N20 G02 X0.42262 Y-0.25 I-0.0052 J-0.003
N21 G01 X0.14434
N22 X0.0052 Y-0.491
N23 G02 X0 Y-0.494 I-0.0052 J0.003
N24 G03 X-0.025 Y-0.519 I0 J-0.025
N25 G40 G01 Y-0.569
N26 M30
%
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