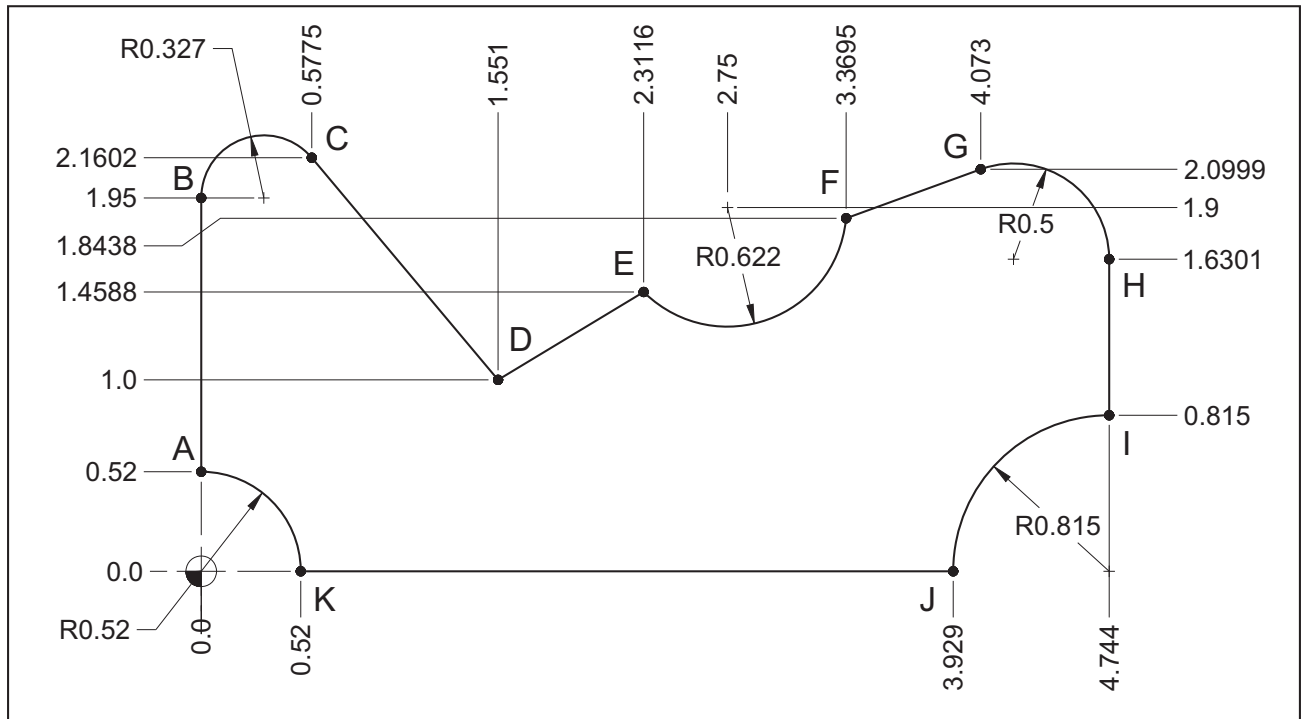


Define the linear and circular motions along the given contour in INCREMENTAL mode. Start and finish at point A.



Pts	G-code	G91 - INCREMENTAL MODE			
		X	Y	I	J
A to B	G01				
B to C					
C to D					
D to E					
E to F					
F to G					
G to H					
H to I					
I to J					
J to K					
K to A					