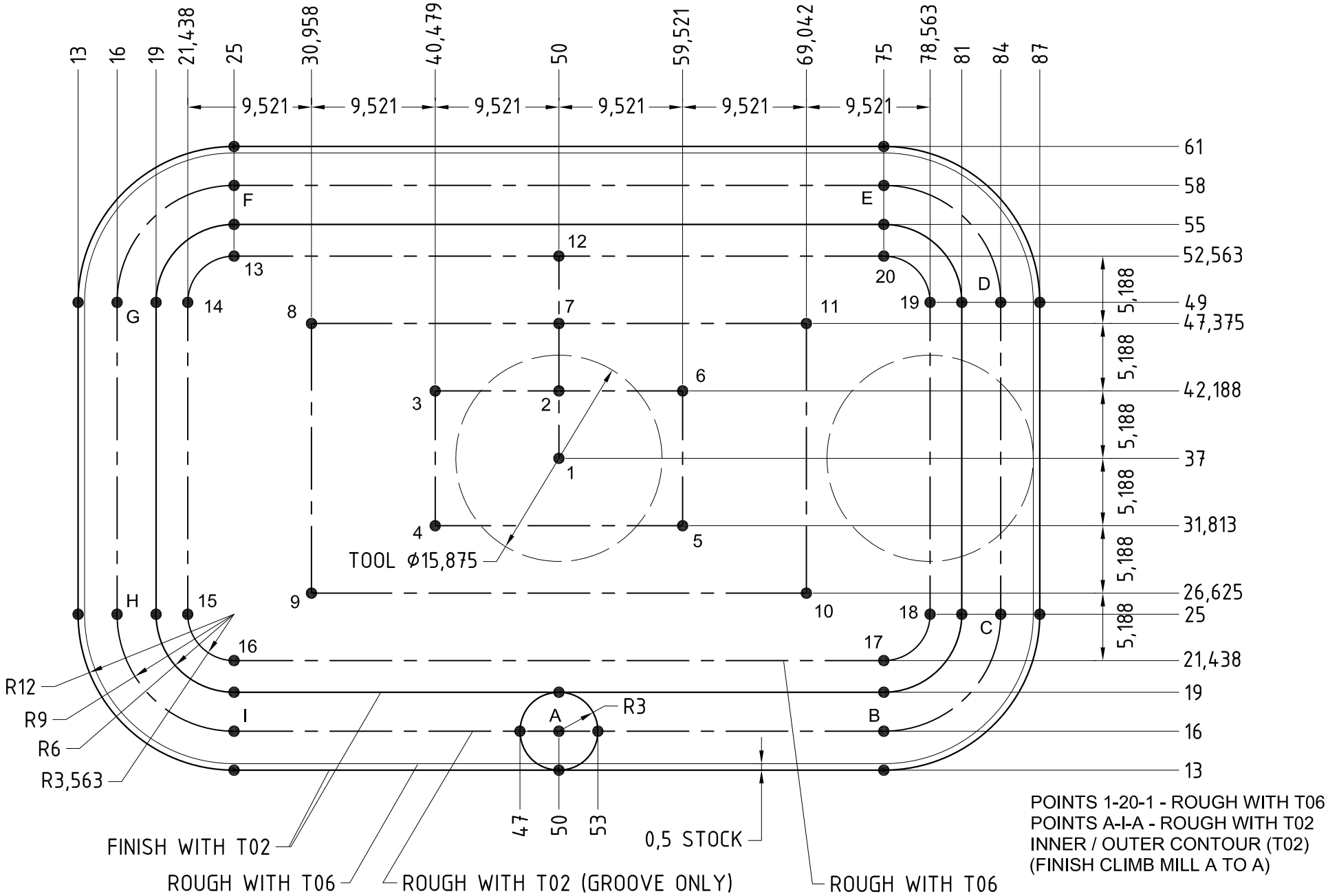

Peter Smid	CAD/CAM 2D	CNC programming exercise Pocket details calculations - only the pocket and groove are shown	2.5 : 1 POCKET AND GROOVE MATH