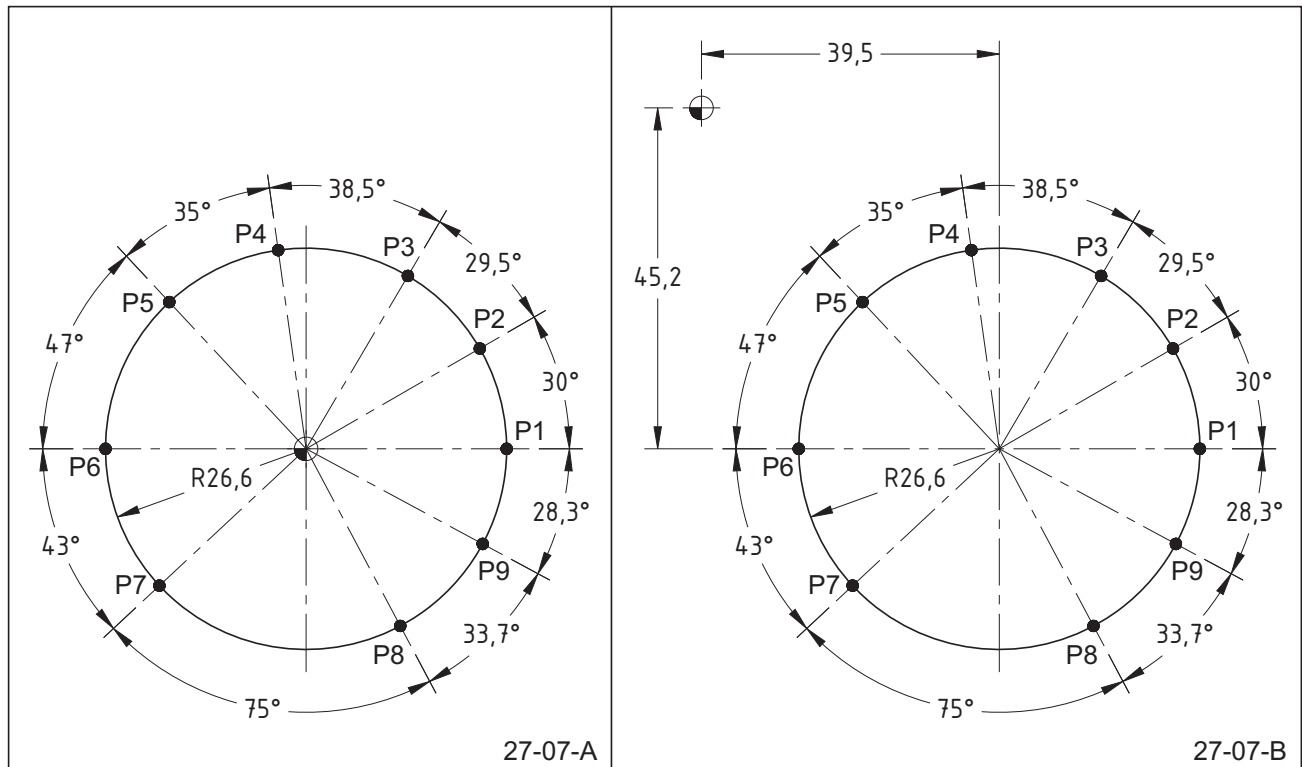


27-07

Holes on a Circle

In the illustration below, there are two identical hole patterns. The difference between the projects 27-07-A and 27-07-B is the location of *part origin* (program zero). The objective is to calculate absolute XY coordinates for both projects. As the dimensions are in metric units, three decimal point accuracy is required.



	X	27-07-A	Y	X	27-07-B	Y
P1						
P2						
P3						
P4						
P5						
P6						
P7						
P8						
P9						