

30-06

Cutter Radius Offset - Part 2

This is the second part of the cutter radius offset project. In this part, the goal is to modify the the 36-05 program, to accommodate the engineering changes in the tolerances. This is a more advanced exercise. As before, specify the suggested setting values of all radius offsets to the CNC operator.

*** NOTE ***

The range of tolerances does not conform to proper drafting techniques, but considering that it is a modification of an existing drawing, accept it as a temporary solution in order to make the program.

Use the middle tolerance for the program !

