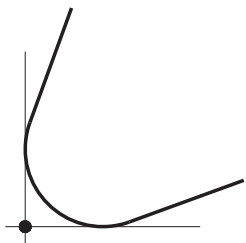
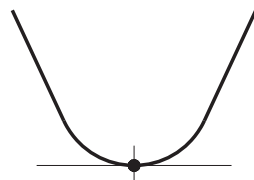
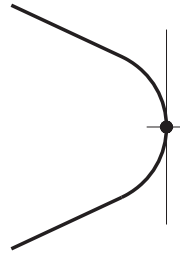
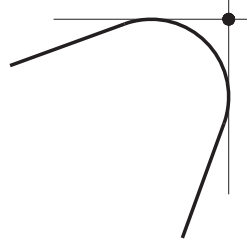
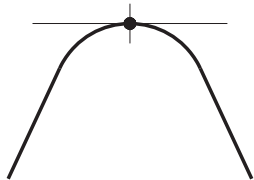
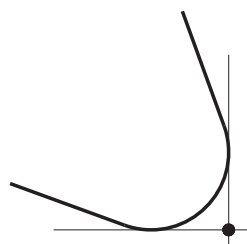
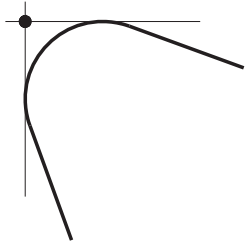
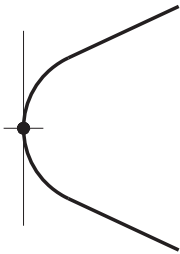


14-02

Tool Tip Orientation Settings

When setting tools on a CNC lathe, the tool nose radius and the tool tip orientation have to be registered, in order for the tool nose radius offset G41/G42 to be effective.

In this project, fill-in all eight tool tip orientation numbers (*T setting at the control*), using the Fanuc standard for a rear type CNC lathe.

 <div data-bbox="560 577 799 814"> <p>T setting</p> </div>	 <div data-bbox="1201 577 1440 814"> <p>T setting</p> </div>
 <div data-bbox="560 898 799 1136"> <p>T setting</p> </div>	 <div data-bbox="1201 898 1440 1136"> <p>T setting</p> </div>
 <div data-bbox="560 1222 799 1459"> <p>T setting</p> </div>	 <div data-bbox="1201 1222 1440 1459"> <p>T setting</p> </div>
 <div data-bbox="560 1543 799 1780"> <p>T setting</p> </div>	 <div data-bbox="1201 1543 1440 1780"> <p>T setting</p> </div>