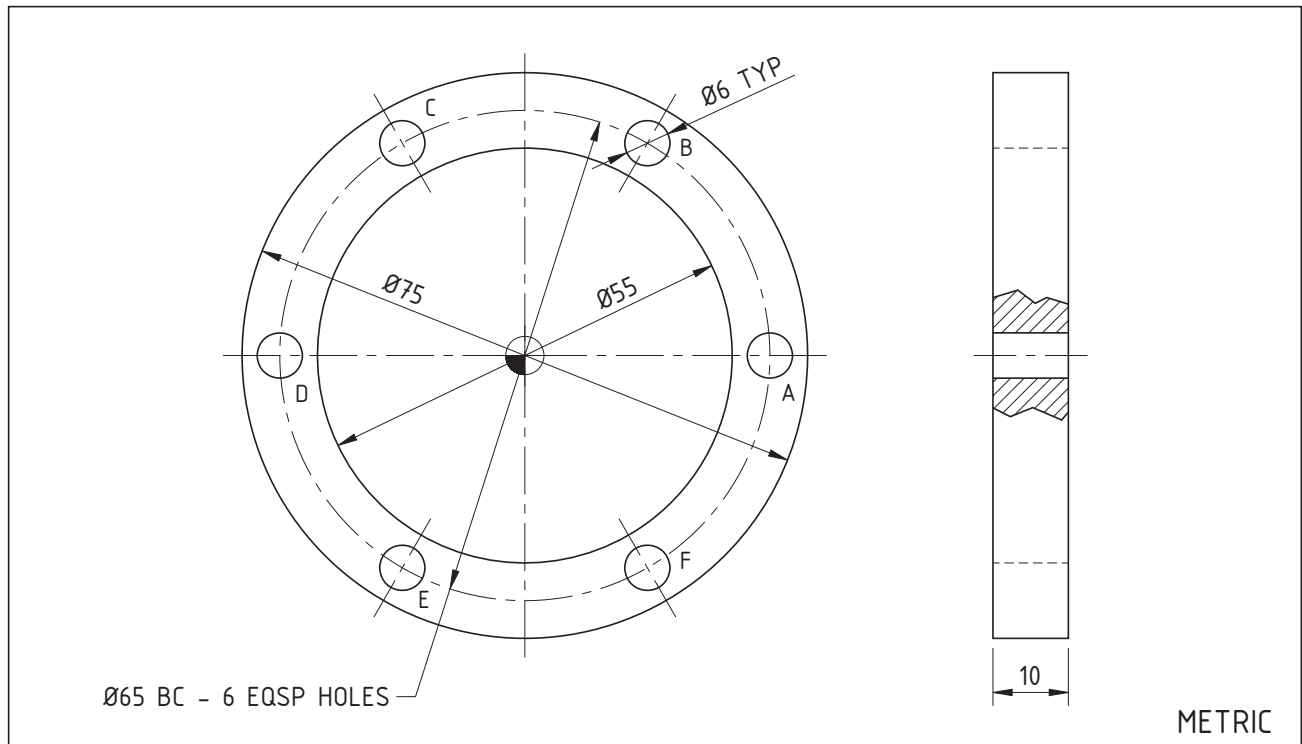


27-03

Bolt Hole Pattern - Normal

This is a bolt hole pattern with six equally spaced holes. The programming project is to calculate all coordinates for the six hole bolt circle pattern (from *A* to *F*), and write a CNC program for two tools - a spot drill and a drill.

Make a 0.015 x 45° chamfer for all holes.



Hole	X-axis coordinate	Y-axis coordinate
A		
B		
C		
D		
E		
F		