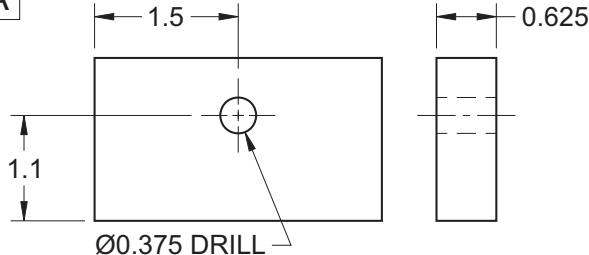
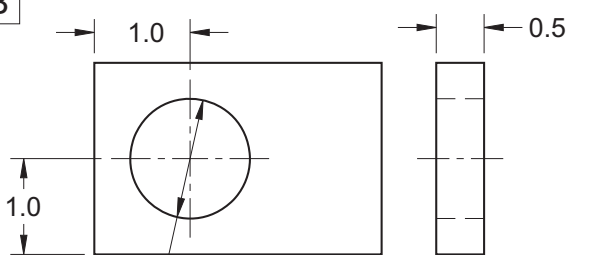
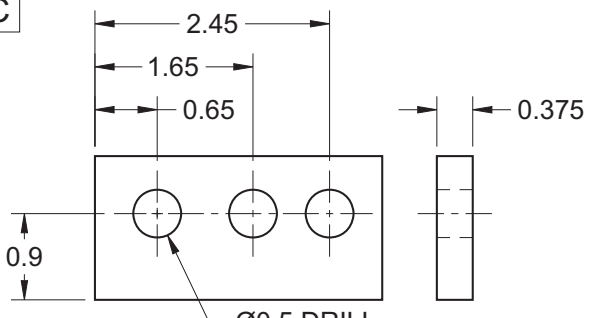


This exercise is designed for learning spot drilling and drilling. In the illustration below, there are three parts and six operations. Each part is to be spot drilled and drilled. The size of drill is specified for each part.

➡ To develop the part program, follow these conditions:

1. Use $\varnothing 0.75$ Spot Drill
2. Make chamfer on each hole $0.012 \times 45^\circ$, if possible
3. Use 0.05 as the drill breakthrough clearance
4. Program the complete fixed cycle for each operation

A		26-03A - SPOT DRILL
		26-03A - DRILL
B		26-03B - SPOT DRILL
		26-03B - DRILL
C		26-03C - SPOT DRILL
		26-03C - DRILL