

The objective of this brief Q+A exercise is to identify main issues related to documenting a CNC program.

#	Question	Answer
1	What exactly is program documentation?	
2	Name at least four most typical documents that should be kept with the program	
3	If a list of tools is provided to the CNC operator, what are the most important items in such a list, generally called the tooling sheet ?	
4	Define internal program documentation and provide an example	
5	What are the criteria for program description that can appear in the program directory on the control panel screen?	