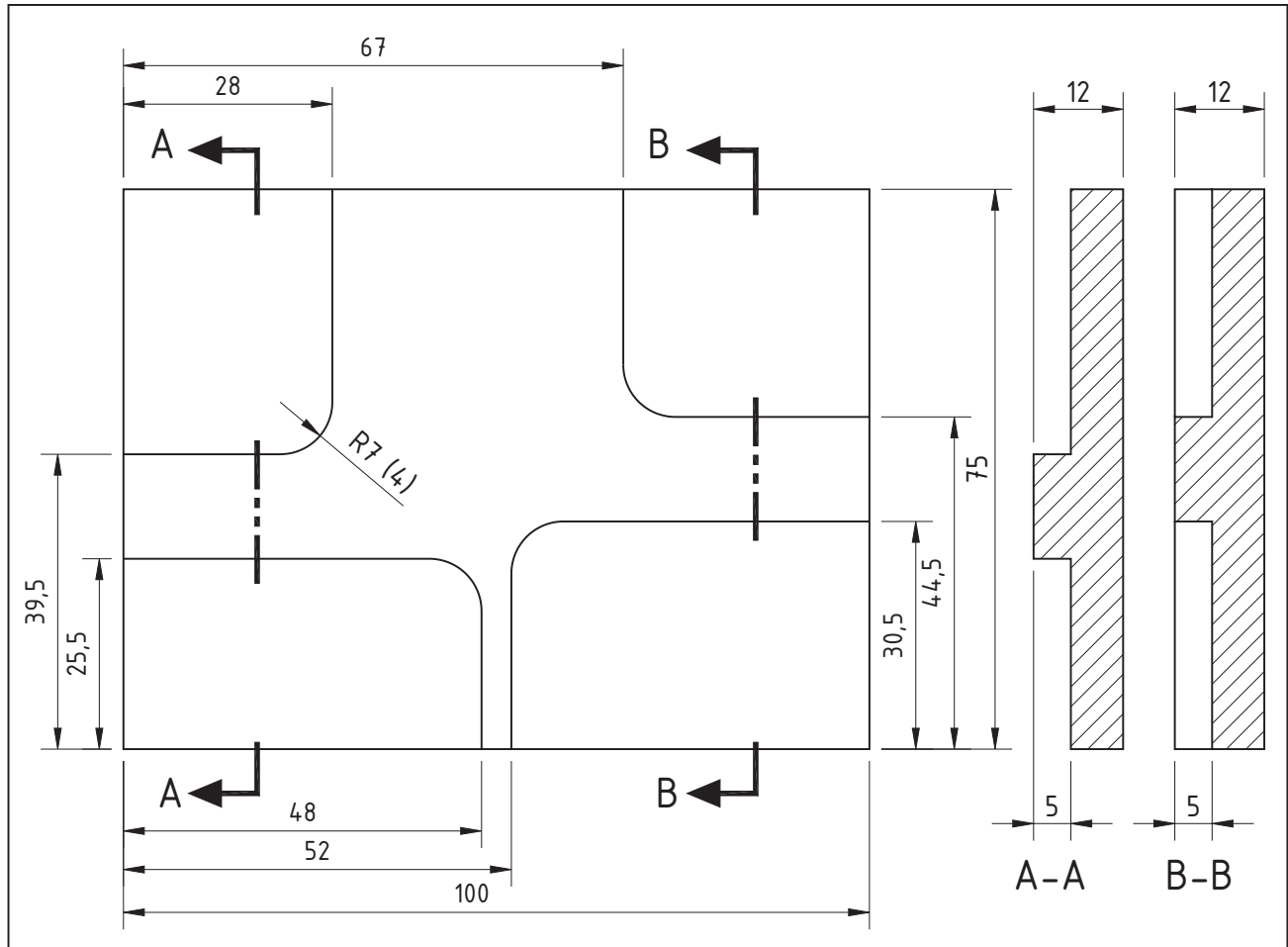


In this project, four corners have to be cut out to the depth of 5 mm. Make a complete program to machine the corners as per drawing. Material is aluminum. This part will be required to complete the drilling project 26-11.



➡ To develop the part program, follow these conditions:

1. Use a face mill to cleanup the top
2. Use $\varnothing 12$ mm end mill (or $\varnothing 0.5$ inches) to rough and finish the corners to depth
3. Use $\varnothing 9.5$ mm chamfering tool ($\varnothing 0.375$ inches) to break the top edges of the corners