

In the previous projects, the arc vectors *IJK*, also known as arc modifiers, were used along with the direct radius *R* designation. The purpose of this exercise is to practice basic arc vectors on 90° arcs. There is no toolpath.

☹ The illustration below contains all necessary information for this project:

- ❑ Start and end locations (not critical)
- ❑ Direction of cut
- ❑ Arc radius (R0.5)
- ❑ Arc centers
- ❑ Arc starting points A-B-C-D
- ❑ XY contouring plane (G17)

The actual project is to draw a directional dimension between two points - 'from - to', that indicates the appropriate arc vector. Make sure to use only arrows that indicate the vector direction. Also make sure to use the correct vector address *IJK* and the negative sign, if necessary.

