

Program Header

The information requested in the header was specified in the project:

1. Control unit is Fanuc FS16-M
2. Programmer's name is your name
3. Z0 is the top of part
4. Date is the date the project is completed
5. Machine is Matsuura
6. X0Y0 is the lower left corner of part
7. Program file name is *Base Plate.nc*
8. Material is 4140 steel
9. Material size is 300 x 200 x 40 mm
10. Units are metric

The following solution follows the logical order and covers only six blocks (the separators can be omitted):

```
(-----)
(FILE NAME ..... BASE PLATE.NC)
(LAST VERSION DATE ..... 12-JAN-09)
(PROGRAMMER ..... PETER SMID)
(MACHINE ..... MATSUURA - FS16-M)
(STOCK MATERIAL ..... 4140 - 400 X 200 X 40 PLATE - METRIC)
(PROGRAM ZERO ..... X0Y = LL CORNER - Z0 = TOP OF PART)
(-----)
```

Any similar header would also be correct, as there are no special rules required.