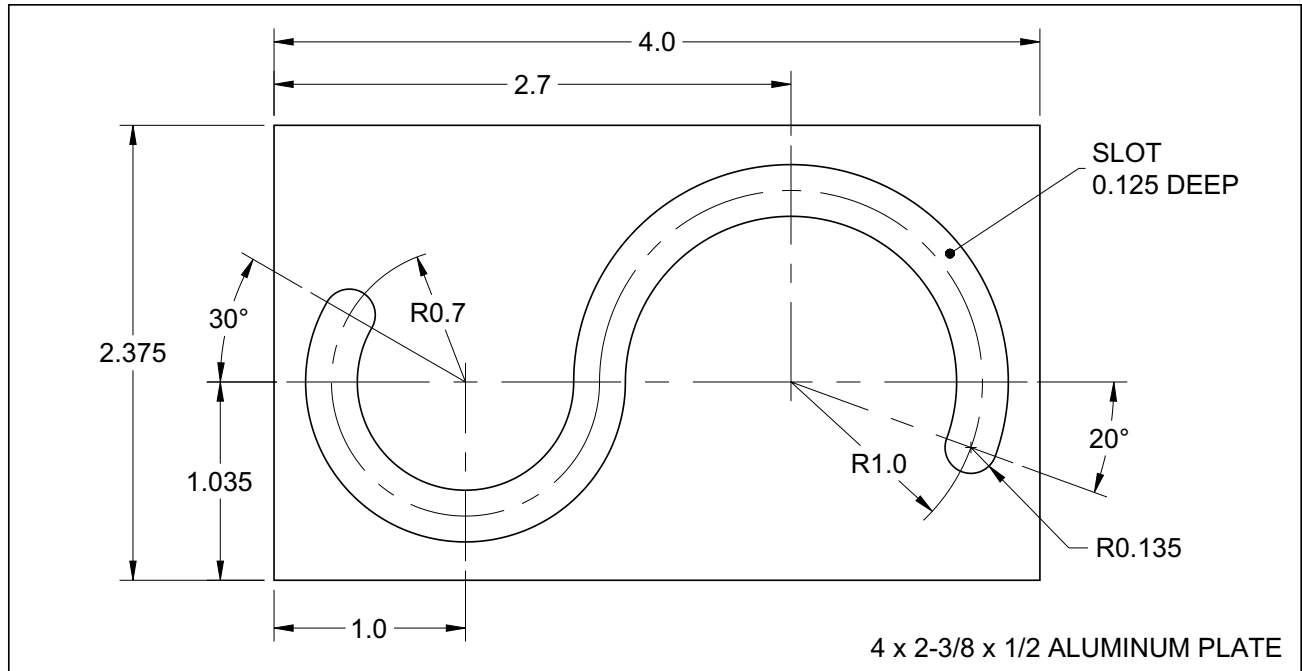


This project combines programming a closed slot with circular interpolation. The general concept of programming is the same as for a straight slot.



➡ To develop the part program, follow these conditions:

- ❑ Use a single  $\varnothing 1/4$  cutter
- ❑ Rough along the center path first, starting at the left center of the groove
- ❑ To finish the groove, climb mill along the walls of the slot, starting from the current tool position
- ❑ For the finishing, use a lead-in arc to start the contour, and lead-out arc to end the contour
- ❑ Use *R* designation for all radii - not *I* and *J*