

This simple project in metric units requires only one CNC program for both *Part A* and *Part B*.

*Part A* has 8 holes, *Part B* has 6 holes - both of the same basic hole pattern. Make a single CNC program and use the block skip function to bypass the two holes *not* required for *Part B* (see illustration below).

Spot drill the holes from the left to the right, then drill the same holes from the right to the left. As an additional challenge, try to make the program as short as possible, using additional programming methods..

