

This simple project contains four exercises. The objective of each exercise is to program a linear motion from the start point A, continuously back to the same point, using different methods. Point A is the part zero. Use feedrate of 10 inches per minute, no Z axis motions required.

- ➡ Exercise 22-02a - Program the motion A-B-C-D-E-F-G-H-I-J-K-A in **absolute** mode.
- ➡ Exercise 22-02b - Program the motion A-K-J-I-H-G-F-E-D-C-B-A in **absolute** mode
- ➡ Exercise 22-02c - Program the motion A-B-C-D-E-F-G-H-I-J-K-A in **incremental** mode.
- ➡ Exercise 22-02d - Program the motion A-K-J-I-H-G-F-E-D-C-B-A in **incremental** mode

