

This project requires a simple non-machining program to understand the methods of programming a radius sweep of 90 and 270 degrees.

➡ To complete the project, follow these instructions:

1. Start and finish at the lower left corner of part (X0Y0)
2. Program the contour only, starting in Y-axis directions (use absolute mode)
3. Write two programs for each part - one using radius R, the other vectors I and J
4. No tools, no depth, no spindle, etc., is required

