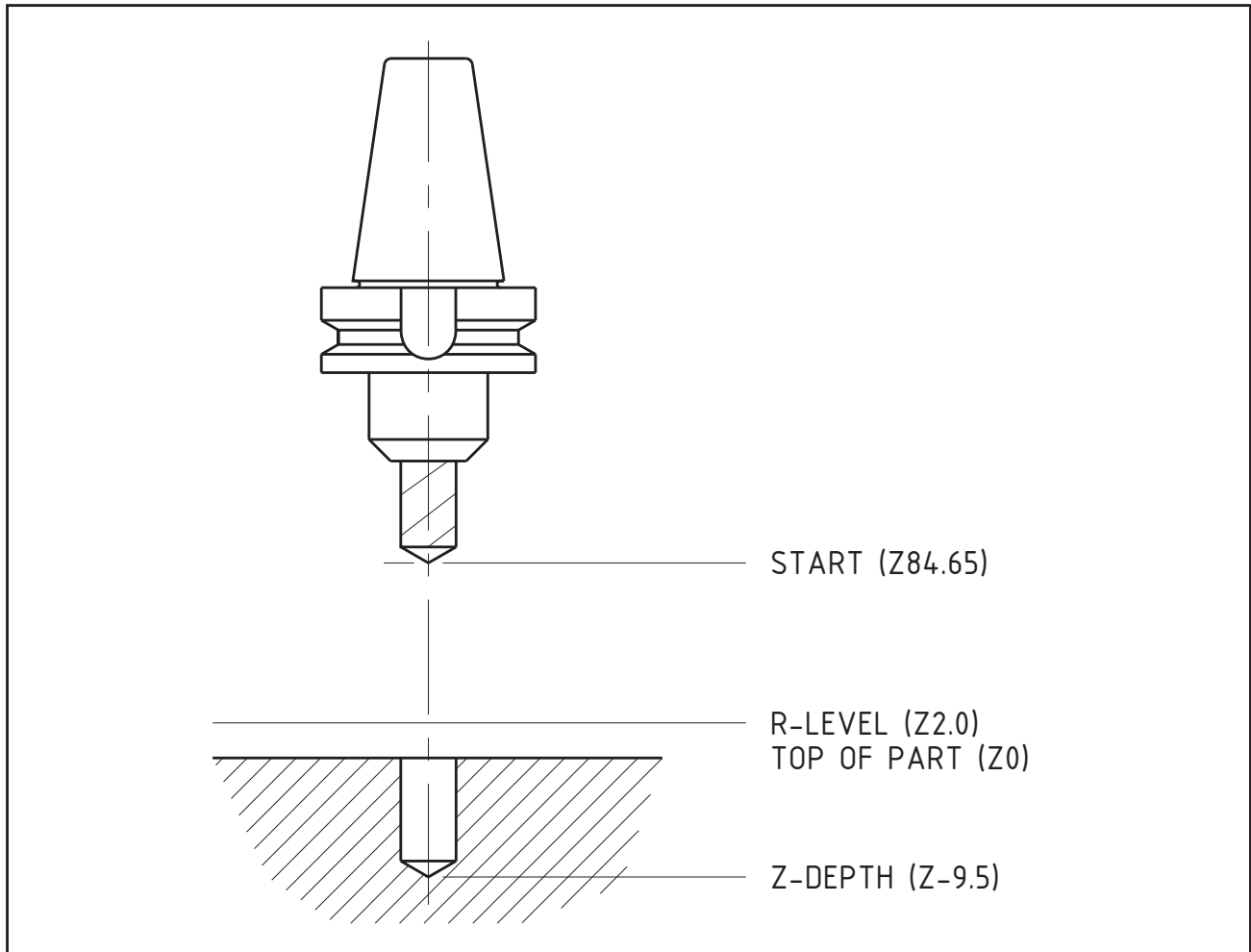


In this project, the objective is to identify a simple Z-axis motion in both *absolute* and *incremental* modes. From the *START* position, rapid to the *R-level*, then feed to the *Z-depth* and rapid back to the *START* position.



ABSOLUTE	
G-code	Z-value

INCREMENTAL	
G-code	Z-value