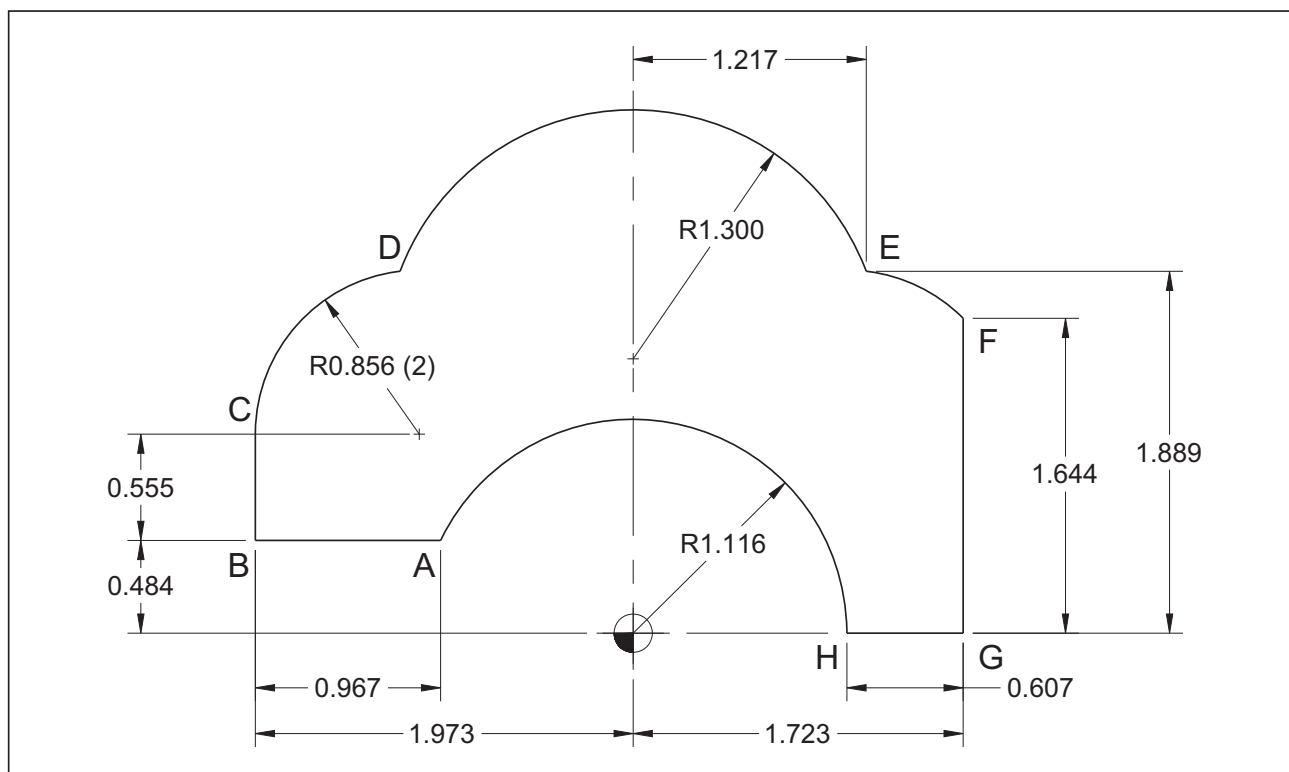


Program the linear and circular motions along the given contour in both absolute and incremental modes. Start and finish at point A, in the order of A-B-C...



Pt	G code	G90 - ABSOLUTE		Rad.		Pts	G code	G91 - INCREMENTAL		Rad.
		X	Y					X	Y	
A						A-B				
B						B-C				
C						C-D				
D						D-E				
E						E-F				
F						F-G				
G						G-H				
H						H-A				
A										