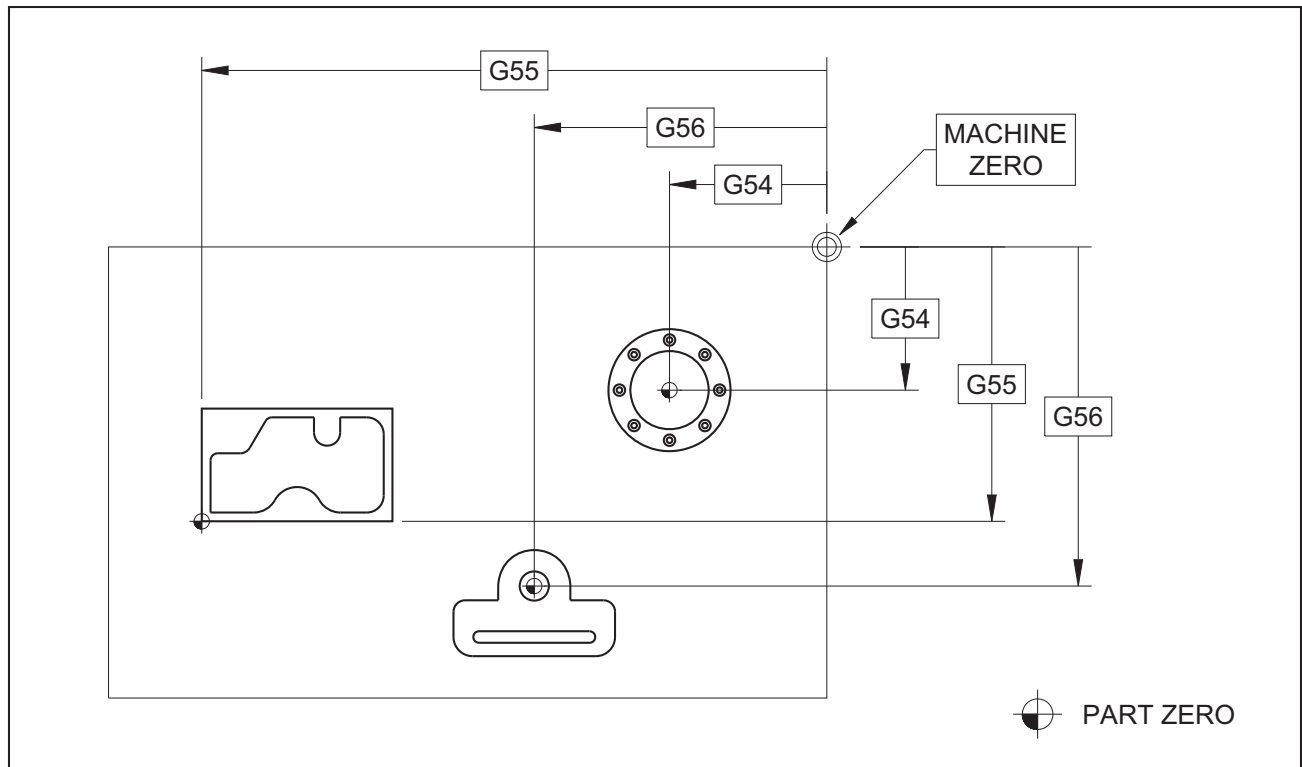


Multiple Work Offset

1. The three pairs of work offsets are shown in the illustration below:



Note - any part can be assigned any available work offset
The important consideration is to make sure the XY pairs match their respective part origins