

In the following questions and answers project, the emphasis is on programming issues relating to machine zero return commands and applications.

#	Question	Answer
1	Name and briefly describe all preparatory commands relating to Machine Zero Return	
2	Define secondary machine zero, its program command and its purpose	
3	Describe the meaning of ' <i>intermediate point</i> '	
4	Name all methods available to move machine axes to the machine zero reference position (home)	
5	What exactly is Machine Zero Reference point?	

