

The objective of this brief Q+A exercise is to identify main issues related to writing a CNC program.

#	Question	Answer
1	When a program is written manually, some characters can be confusing, depending on the person's handwriting. Identify at least four characters that can be confusing	
2	Name at least three methods that can be used to shorten a program without damage to its integrity	
3	What is the difference between Memory Mode operation and Tape Mode Operation when no tape is present?	
4	Identify erroneous words from the following eight entries and replace them with the most likely correction: N7O x . 35 2-5 . 5485 x2 . 0Z Y7 . S GOI MOO	N7O = x . 35 = 2-5 . = 5485 = x2 . 0Z = Y7 . S = GOI = MOO =
5	What are the alternatives to writing a program on paper?	
6	In the order of importance, list the main factors in a personal programming style - select from: ... Company standards ... Personal preferences ... Convenience ... Safety ... Consistency	1. 2. 3. 4. 5.