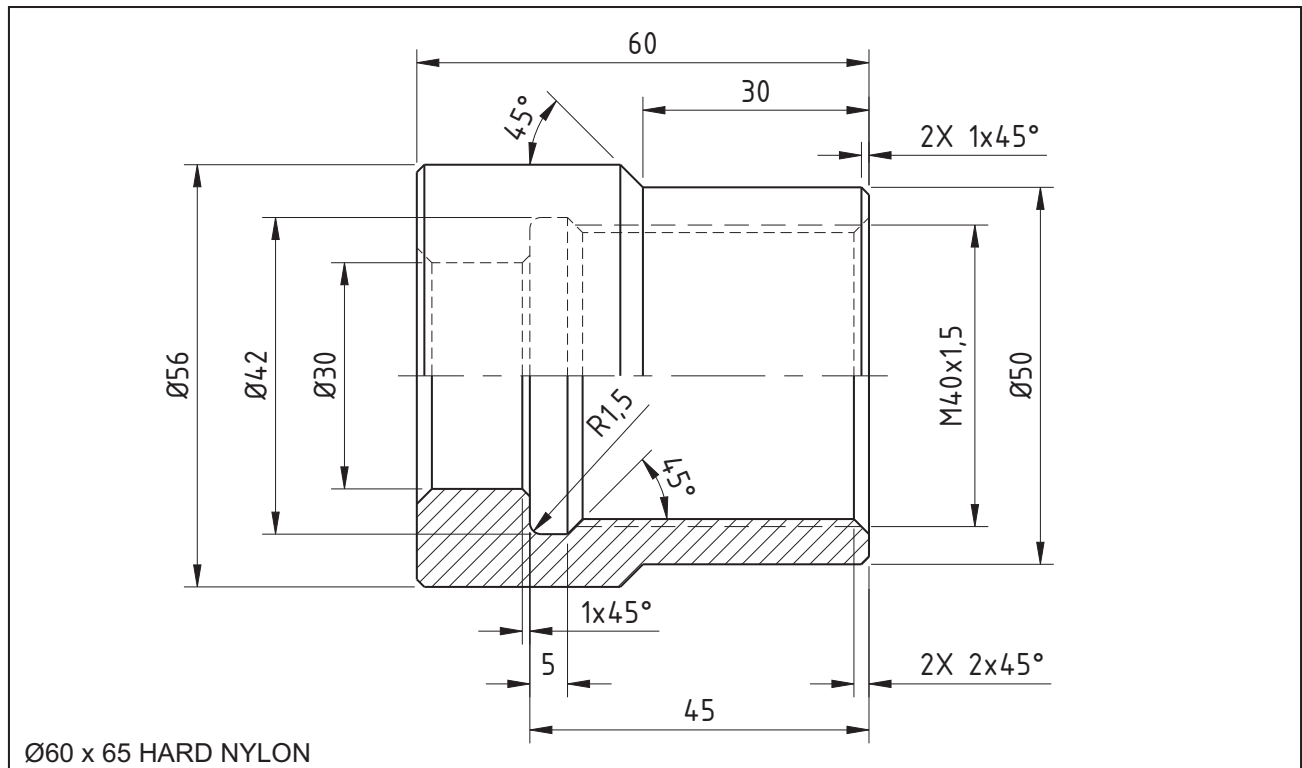


Programming an internal thread follows the same rules as programming an external thread. In this project, a fine metric thread is required inside of a part made of hard nylon.



➡ To develop the part program, follow these instructions:

1. Program the thread only (complete program is optional)
2. Use a two-block type G76 threading cycle (for tool 7)
3. Specify the bore diameter \_\_\_\_\_

4. Specify the depth of thread \_\_\_\_\_