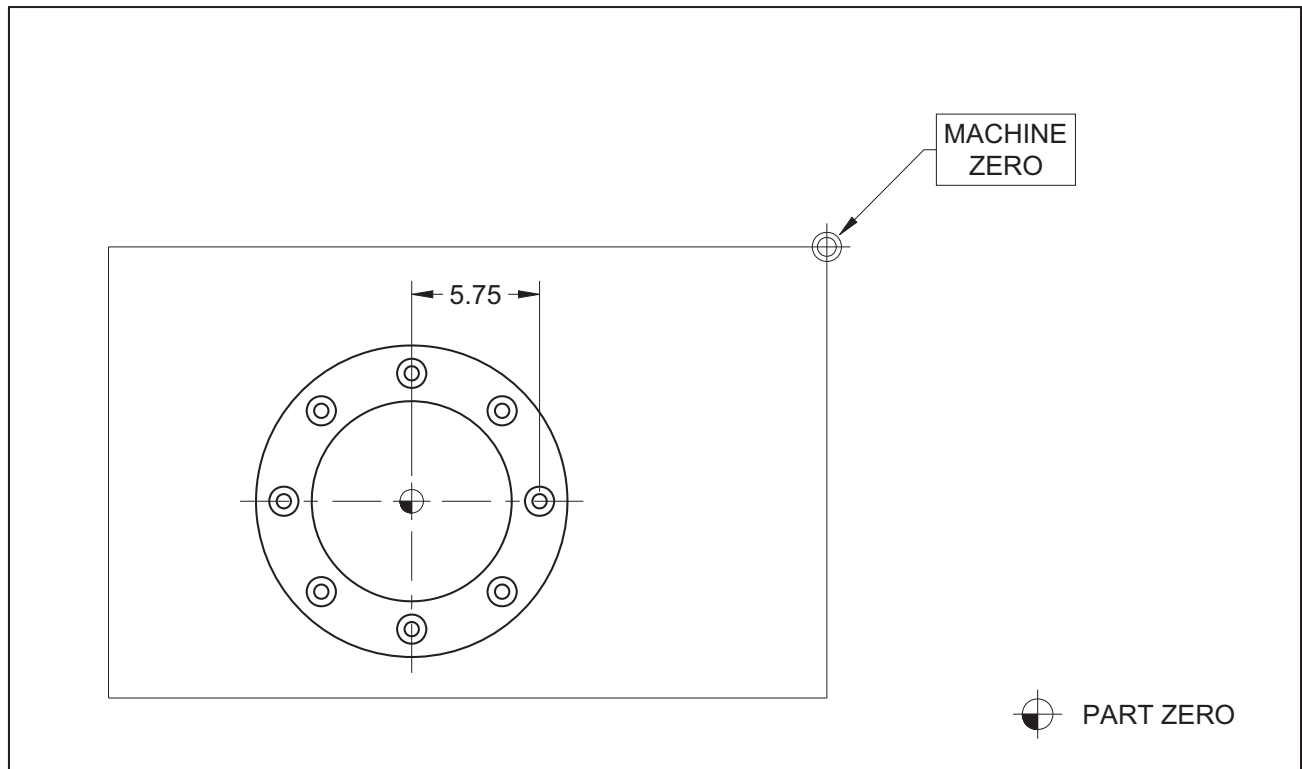


➡ In this project, there are two objectives:

1. In the illustration below, use leader lines (lines with a single arrow) to identify the G54 work offset. Only one arrow per line is required, showing the direction of measurement.



2. In the space below, write a program block number 17, that will use the G54 offset in absolute mode, and rapids the tool to the first hole on the bolt circle, as indicated in the illustration. Also, include spindle speed of 1300 r/min in CW rotation and a call for the next tool waiting, that will be tool number 6 in the program: