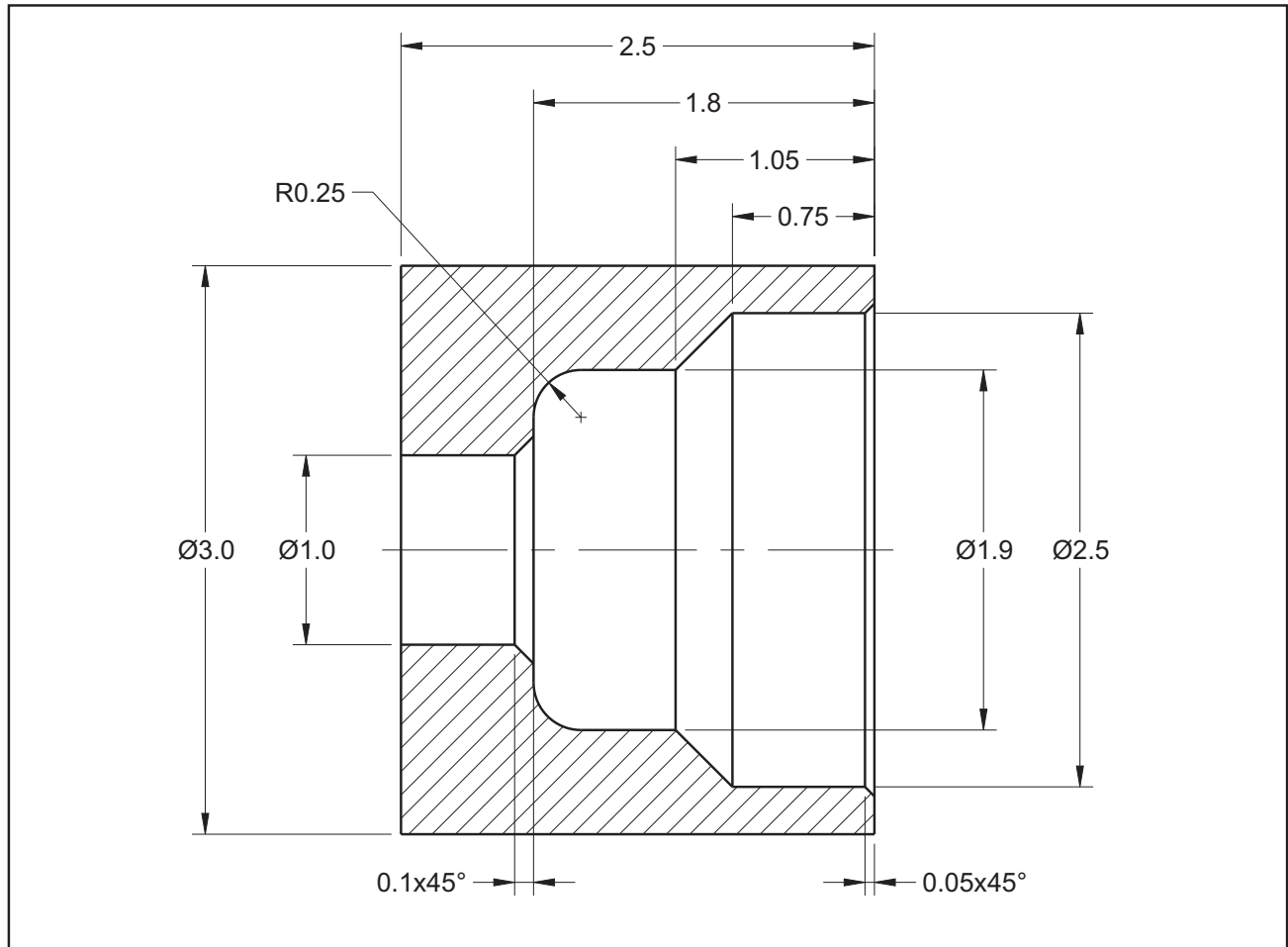


Boring is a part of internal machining operations. In this basic boring project, the objective is to drill and bore the part illustrated below.



➡ To develop the part program, follow these instructions:

1. Drilling and boring only is required - material is mild steel
2. In the program, specify the type and size of the drill used
3. In the program, specify the boring bar used - select from a tooling catalogue
4. Use two-block type G71/G70 cycles - one boring bar only for roughing and finishing