

**Linear and Circular**

Pt	G code	G90 - ABSOLUTE		Rad.		Pts	G code	G91 - INCREMENTAL		Rad.
		X	Y					X	Y	
A	G00	X-1.006	Y0.484			A-B	G01	X-0.967	Y0	
B	G01	X-1.973	Y0.484			B-C	G01	X0	Y0.555	
C	G01	X-1.973	Y1.039			C-D	G02	X0.756	Y0.850	0.856
D	G02	X-1.217	Y1.889	0.856		D-E	G02	X2.434	Y0	1.300
E	G02	X1.217	Y1.889	1.300		E-F	G02	X0.506	Y-0.245	0.856
F	G02	X1.723	Y1.644	0.856		F-G	G01	X0	Y-1.644	
G	G01	X1.723	Y0			G-H	G01	X-0.607	Y0	
H	G01	X1.116	Y0			H-A	G01	X-2.122	Y0.484	
A	G01	X-1.006	Y0.484							