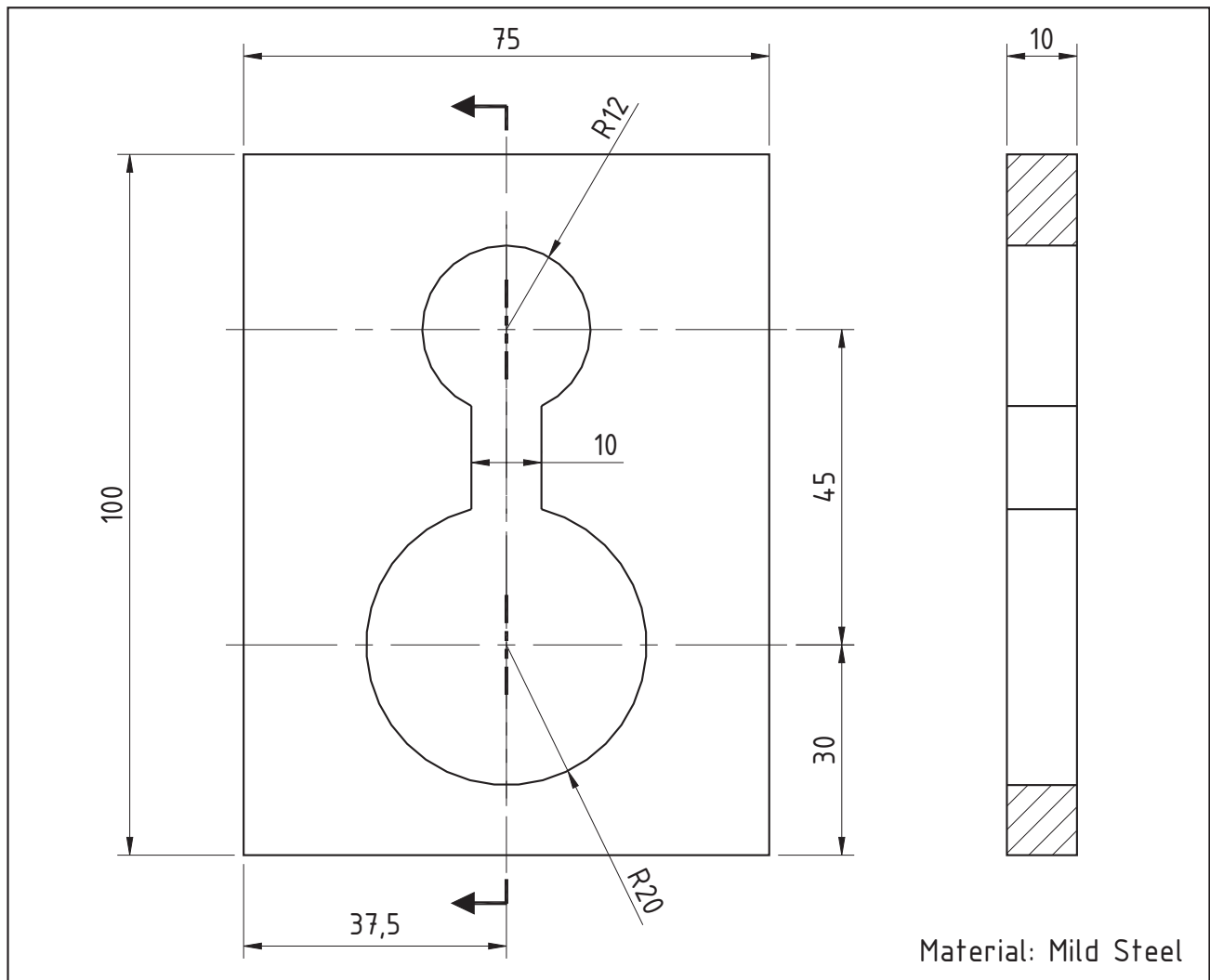


Make a complete program to rough and finish the two connected circular pockets.



➡ To develop the part program, follow these conditions:

1. Use #5 center drill to start the two pockets at their centers (at 25 m/min surface speed)
2. Use $\varnothing 22$ mm drill to open up each circular pocket (at 60 m/min surface speed)
3. Use $\varnothing 9$ mm center cutting carbide end mill to rough and finish the pockets (at 50 m/min surface speed)