

This four part project is designed for the beginners, to illustrate the development of a small part, using common operations used on CNC lathes. Each project uses a separate drawing, but the next project is always a continuation of the previous project. This is *Part 2* of the four parts, a continuation of *Part 1* - 34-05.

➡ Objective - Part 2 of 4 - added operation:

CENTER DRILL and DRILL THROUGH

➡ To develop the part program, follow these conditions:

1. Same conditions as for the *Part 1* (34-05), plus:
2. Use T08 to make a center hole on face - #4 center drill
3. Use T07 to drill the hole through - Ø5/8 standard drill

