

Linear and Circular Motions - Incremental

Pts	G-code	G91 - INCREMENTAL MODE			
		X	Y	I	J
A to B	G01	X0	Y1.43	-	-
B to C	G02	X0.5775	Y0.2102	I0.327	J0
C to D	G01	X0.9735	Y-1.1602	-	-
D to E	G01	X0.7606	Y0.4588	-	-
E to F	G03	X1.0579	Y0.385	I0.4384	J0.4412
F to G	G01	X0.7034	Y0.2561	-	-
G to H	G02	X0.6711	Y-0.4698	I0.1711	J-0.4698
H to I	G01	X0	Y-0.8151	-	-
I to J	G03	X-0.815	Y-0.815	I0	J-0.815
J to K	G01	X-3.409	Y0	-	-
K to A	G03	X-0.52	Y0.52	I-0.52	J0