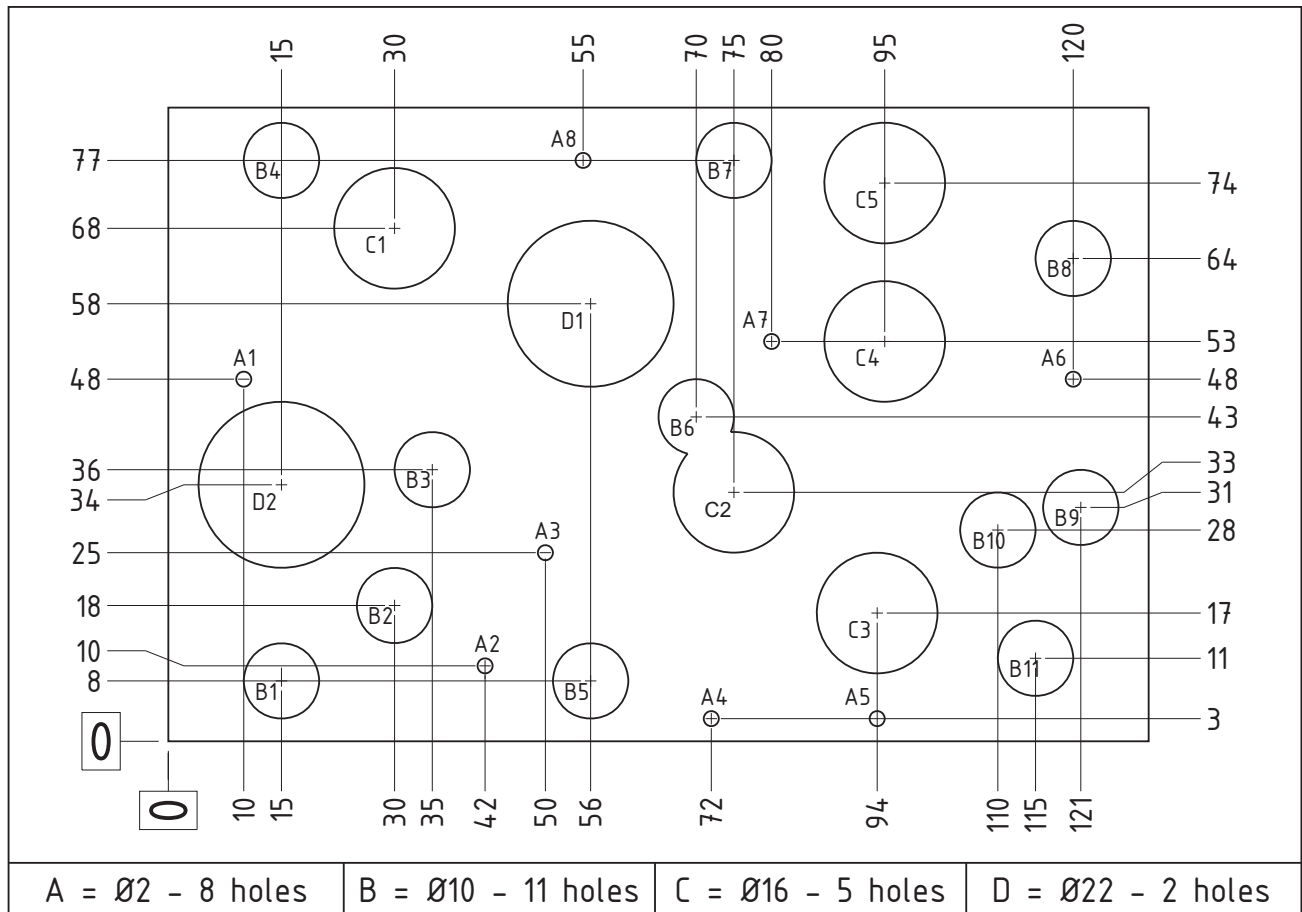


In this project, the objective is to identify each hole by its *X* and *Y* coordinates. The illustration shows a top view of a part with many holes, dimensioned in the metric units. All holes use the *datum dimensioning* method, also known as the *ordinate dimensioning*. This method offers a very easy way to create a CNC program, since all coordinates are specified in the drawing, ready for use.

Make a list of *XY* coordinates, in the order of *A-B-C-D*.



**Note:**

**For this metric exercise, the actual hole diameters do not matter. However, for actual machining, where the depth of each tool is very important, the diameters will make a very important difference.**