

## Documenting Programs Q+A

## ➡ Answers to questions:

1. Program documentation is a set of all records necessary to retrace the program development
2. Program copy, Methods sheet/Routing sheet (if available), Part drawing, Working sketches and calculations, Sheet of coordinates, Setup sheet, Tooling sheet, stored program data (disk backup of files), etc.
3. Machine and program identification, Tool description, Tool diameter, Spindle speed, Feedrate, Length offset number, Radius offset number, Special instructions, ...
4. Internal program documentation is provided in the program by the means of comments. Comments are enclosed in parentheses, for example, to document that the part number is A-123456, include the following block into the program:  
  
**(PART NUMBER . . . . . A-123456)**
5. The description must be included in the same block as the program number, must have no more than 15 characters (this is control dependent), and must be input in capital letters