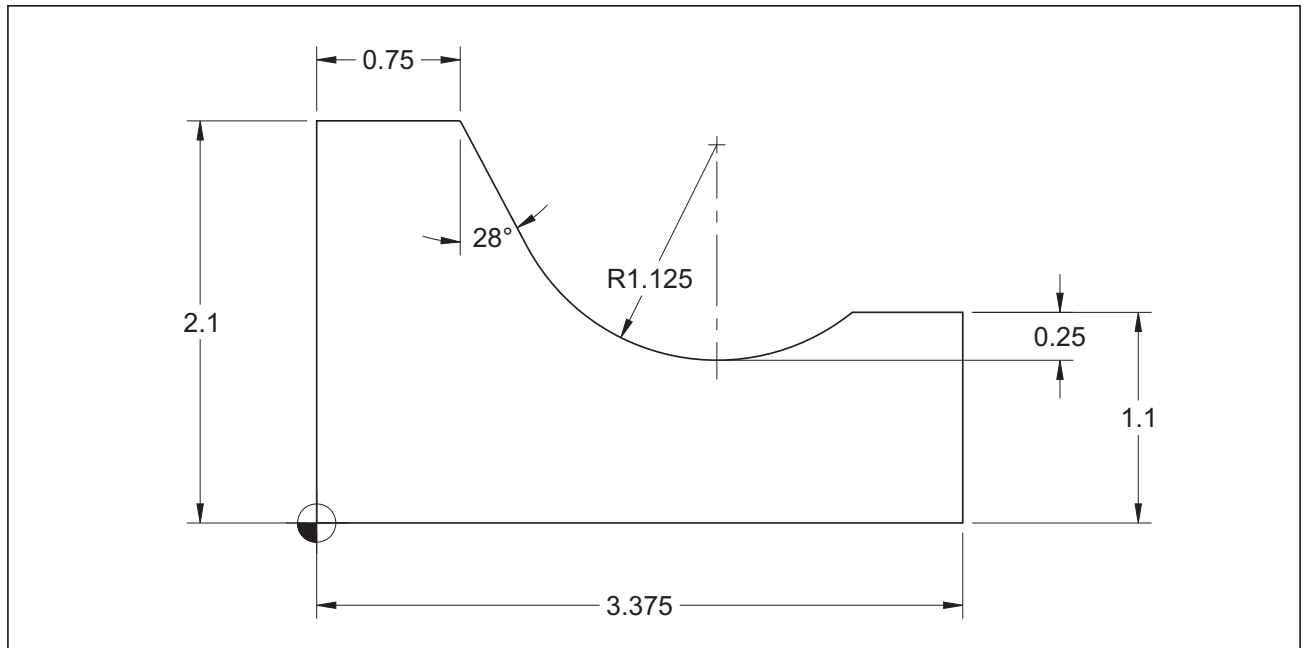


Contour Change Points 2

Calculate XY coordinates for *all* points required to machine the part at Z-0.55. Make a program for Ø1.0 end mill in climb milling mode, using *I* and *J* vectors for circular interpolation. Identify all points in the table below, including the G-codes. The number of lines in the table does not suggest the number of points required.

[illegible]