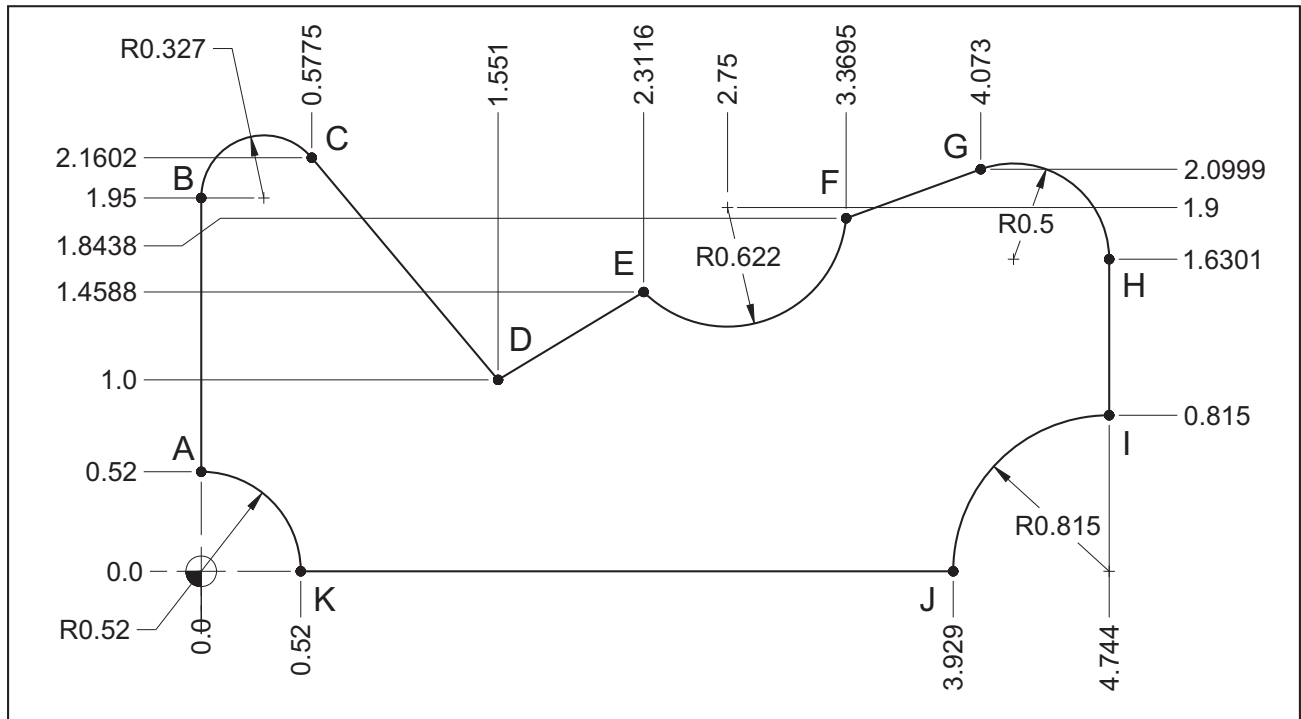


Define the linear and circular motions along the given contour in ABSOLUTE mode. Start and finish at point A.



Pt	G-code	G90 - ABSOLUTE MODE			
		X	Y	I	J
A	G00				
B					
C					
D					
E					
F					
G					
H					
I					
J					
K					
A					