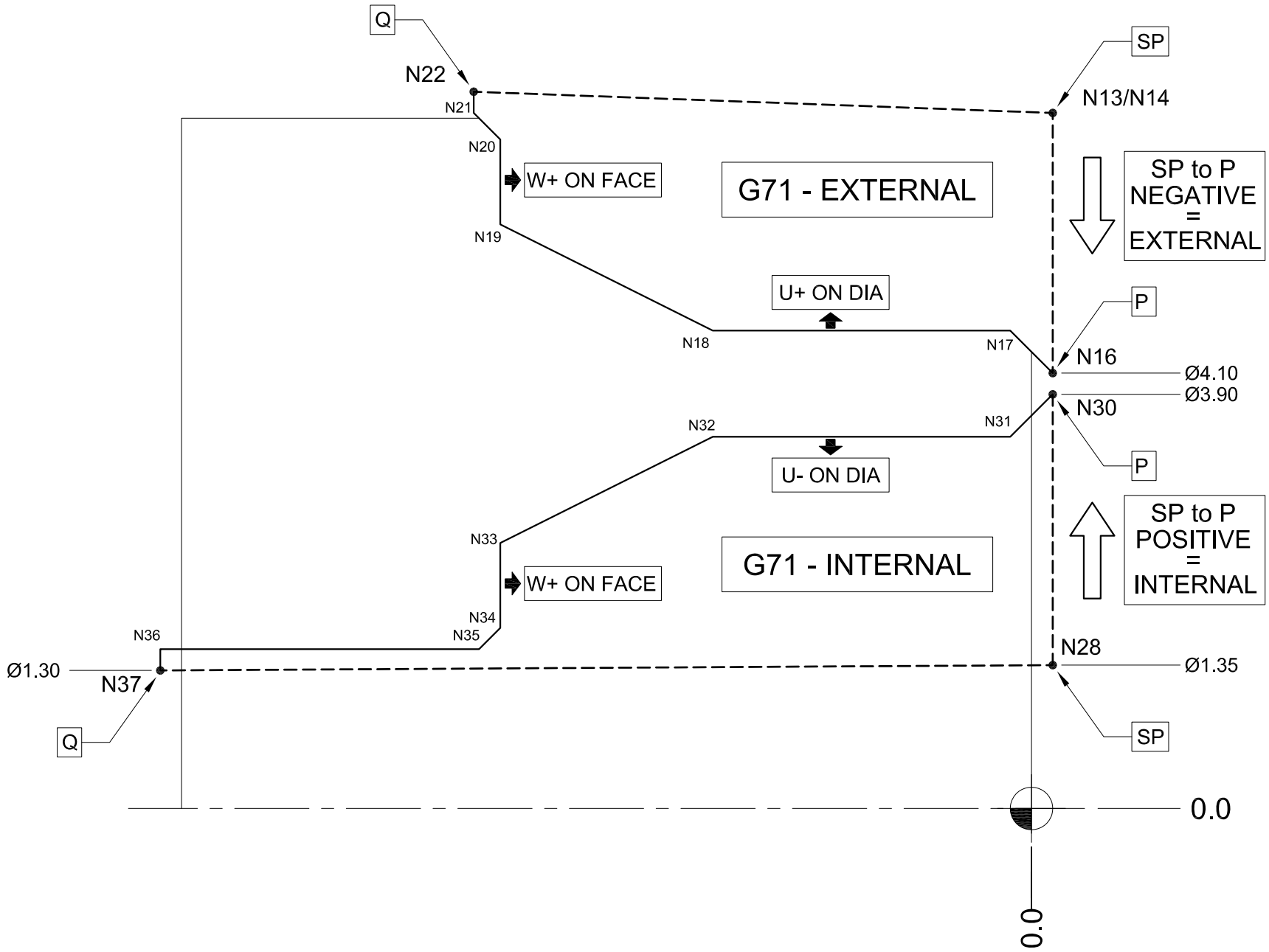

Peter Smid	CAD/CAM Lathe	CNC lathe programming EXTERNAL and INTERNAL material removal - Calculations	1.5 : 1 EXTERNAL INTERNAL WORK 1B