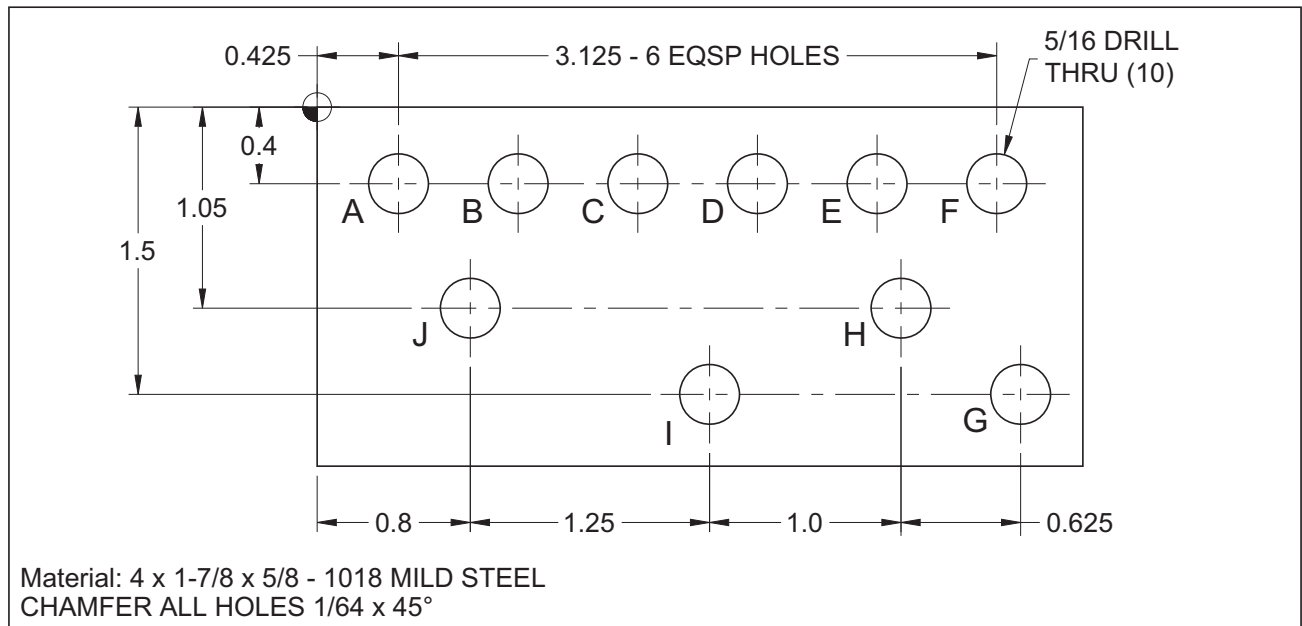


Calculate the hole absolute locations and write a program to machine all holes in the order of *A* to *J* (all tools). Follow all drawing requirements.



Hole	X-coordinate	Y-coordinate
A		
B		
C		
D		
E		
F		
G		
H		
I		
J		