

(MITSUBISHI SYMBOL 1)

(VERIFIED ON ELOX WIRE EDM MODEL H - FANUC 6)

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N1 G20 G17 G40 G50 G90
N2 G92 X-0.20693 Y-0.1
N3 G41 D01 G01 Y-0.05 F0.1
N4 G03 X-0.25693 Y0 I-0.05 J0
N5 G01 X-0.72922
N6 G02 X-0.73961 Y0.018 I0 J0.012
N7 G01 X-0.50346 Y0.42701
N8 G02 X-0.49307 Y0.43301 I0.01039 J-0.006
N9 G01 X-0.06928
N10 G03 X-0.03464 Y0.49302 I0 J0.04
N11 G01 X-0.24654 Y0.86003
N12 G02 Y0.87203 I0.0104 J0.006
N13 G01 X-0.01039 Y1.28104
N14 G02 X0.01039 I0.01039 J-0.006
N15 G01 X0.24654 Y0.87203
N16 G02 Y0.86003 I-0.0104 J-0.006
N17 G01 X0.03464 Y0.49301
N18 G03 X0.06928 Y0.43301 I0.03464 J-0.02
N19 G01 X0.49307
N20 G02 X0.50346 Y0.42701 I0 J-0.012
N21 G01 X0.73961 Y0.018
N22 G02 X0.72922 Y0 I-0.01039 J-0.006
N23 G01 X0.25693
N24 G02 X0.24654 Y0.006 I0 J0.012
N25 G01 X0.03464 Y0.37301
N26 G03 X-0.03464 I-0.03464 J-0.02
N27 G01 X-0.24654 Y0.006
N28 G02 X-0.25693 Y0 I-0.01039 J0.006
N29 G03 X-0.30693 Y-0.05 I0 J-0.05
N30 G40 G01 Y-0.1
N31 M30
%
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