

The purpose of this two part exercise is to practice a circular interpolation, not the actual toolpath.

Exercise 29-02a:

In the first part, make a program where all arcs are programmed in the **clockwise** direction. Start with the full circle at zero degrees, then program arcs **A** to **H**.

Exercise 29-02b:

In the second part, program all arcs in the **counterclockwise** direction. Start with the full circle at zero degrees, then program arcs **A** to **H**.

In both exercises, use the absolute mode of programming and the arc vectors **I** and **J** - not radius **R**.

