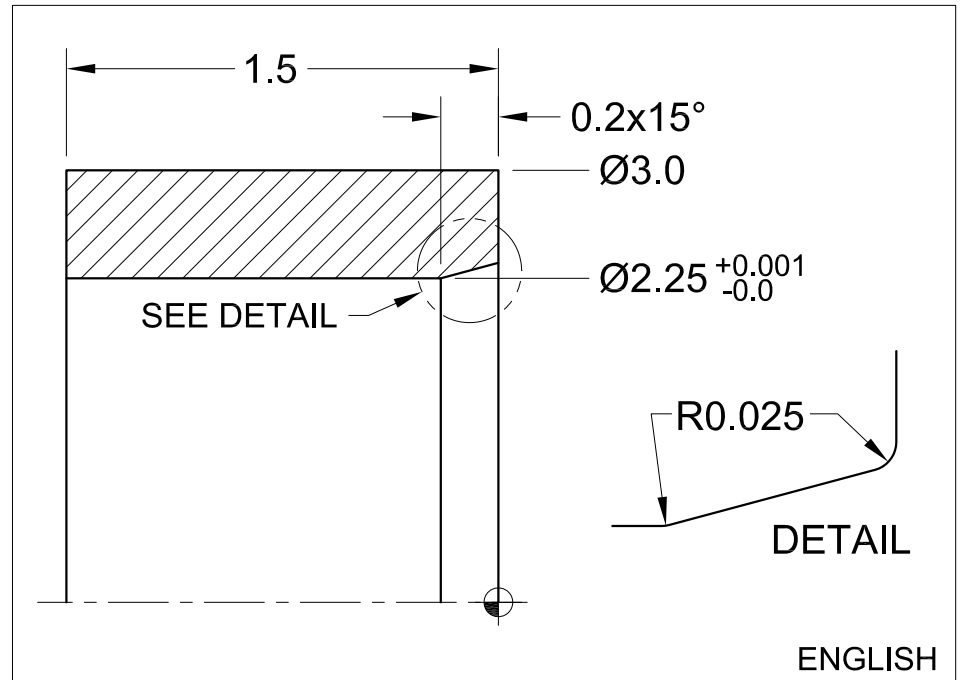


Project using Metric units:

Make a program for the shaft end.  
Use finishing tool only.



Project using English units:

Make a program for the bore.  
Use finishing tool only.