

Tooling Sheet

Program reference: 26-02 4 Metric Holes.dwg	Date: 29-AUG-08	Sheet 1 of 1
	Programmer: Peter Smid	

Tool No.	Tool Description	Z-depth	Tool Ø	RPM	Feed	OFFSET H D	
T01	12 mm Spot Drill (90° point)	Z-4.3	8.6	1666	100.0	H01	-
T02	6.8 mm HSS Tap Drill	Z-21.54	6.8	2106	250.0	H02	-
T03	M8x1.25 Tap	Z-21.125	8.0	600	750.0	H03	-