

Linear and Circular Motions - Absolute

Pt	G-code	G90 - ABSOLUTE MODE			
		X	Y	I	J
A	G00	X0	Y0.52	-	-
B	G01	X0	Y1.95	-	-
C	G02	X0.5775	Y2.1602	I0.327	J0
D	G01	X1.551	Y1.0	-	-
E	G01	X2.3116	Y1.4588	-	-
F	G03	X3.3695	Y1.8438	I0.4384	J0.4412
G	G01	X4.0729	Y2.0999	-	-
H	G02	X4.744	Y1.6301	I0.1711	J-0.4698
I	G01	X4.744	Y0.815	-	-
J	G03	X3.929	Y0	I0	J-0.815
K	G01	X0.52	Y0	-	-
A	G03	X0	Y0.52	I-0.52	J0