

(HEART SHAPE)

(VERIFIED ON ELOX WIRE EDM MODEL H - FANUC 6)

(X0 Y0 IS THE SHARP CORNER OF THE HEART)

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N1 G20 G17 G40 G50 G90
N2 G92 X0.06 Y-0.08
N4 G41 D01 G01 X0 Y0 F0.1
N5 X-0.9 Y1.2
N6 G02 X0 Y1.5 I0.4 J0.3
N7 X0.9 Y1.2 I0.5 J0
N8 G01 X0 Y0
N9 G40 X-0.06 Y-0.08
N10 M30
%
```