

This four part project is designed for the beginners, to illustrate the development of a small part, using common operations used on CNC lathes. Each project uses a separate drawing, but the next project is always a continuation of the previous project. This is *Part 3* of the four parts, a continuation of *Part 2 - 34-06*.

➔ Objective - Part 3 of 4 - added operation:

BORING

➔ To develop the part program, follow these conditions:

1. Same conditions as for the *Part 1 (34-05)* and *Part 2 (34-06)*, plus:
2. Use T04 to bore the inside diameter
3. Rough bore in four straight passes to $\varnothing 0.945$
4. Finish bore - include the front chamfer only

