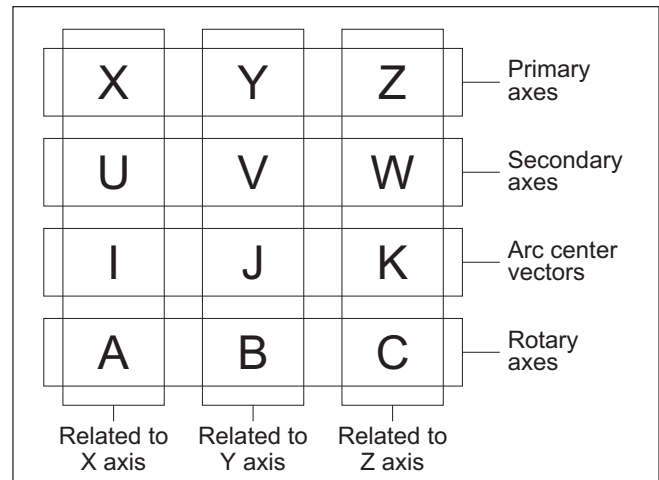


## Axis Designation

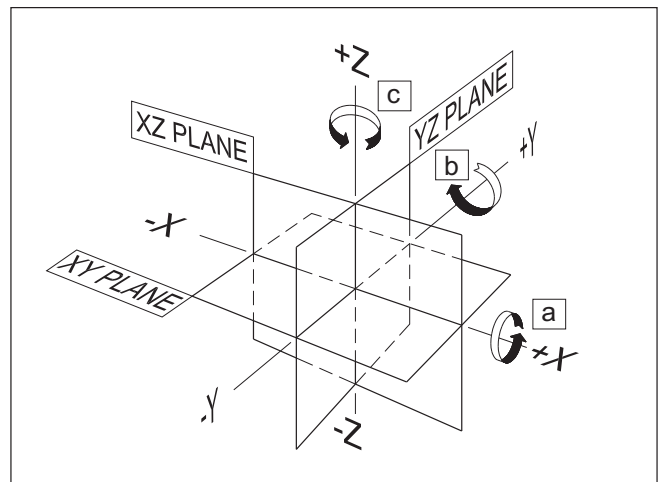
## Project 04-02A

Secondary axes, arc center vectors, and rotary axes are directly related to the primary axes, identified by three consecutive letters of the English alphabet



## Project 04-02B

The three areas defined by two axes are called *planes*. Each rotary axis is related to the major axis - see *Project 04-02A*



## Project 04-02C

The positive direction of each X axis is away from the spindle center line

The positive direction of the Z axis is away from the headstock (chuck)

