

Milling Direction

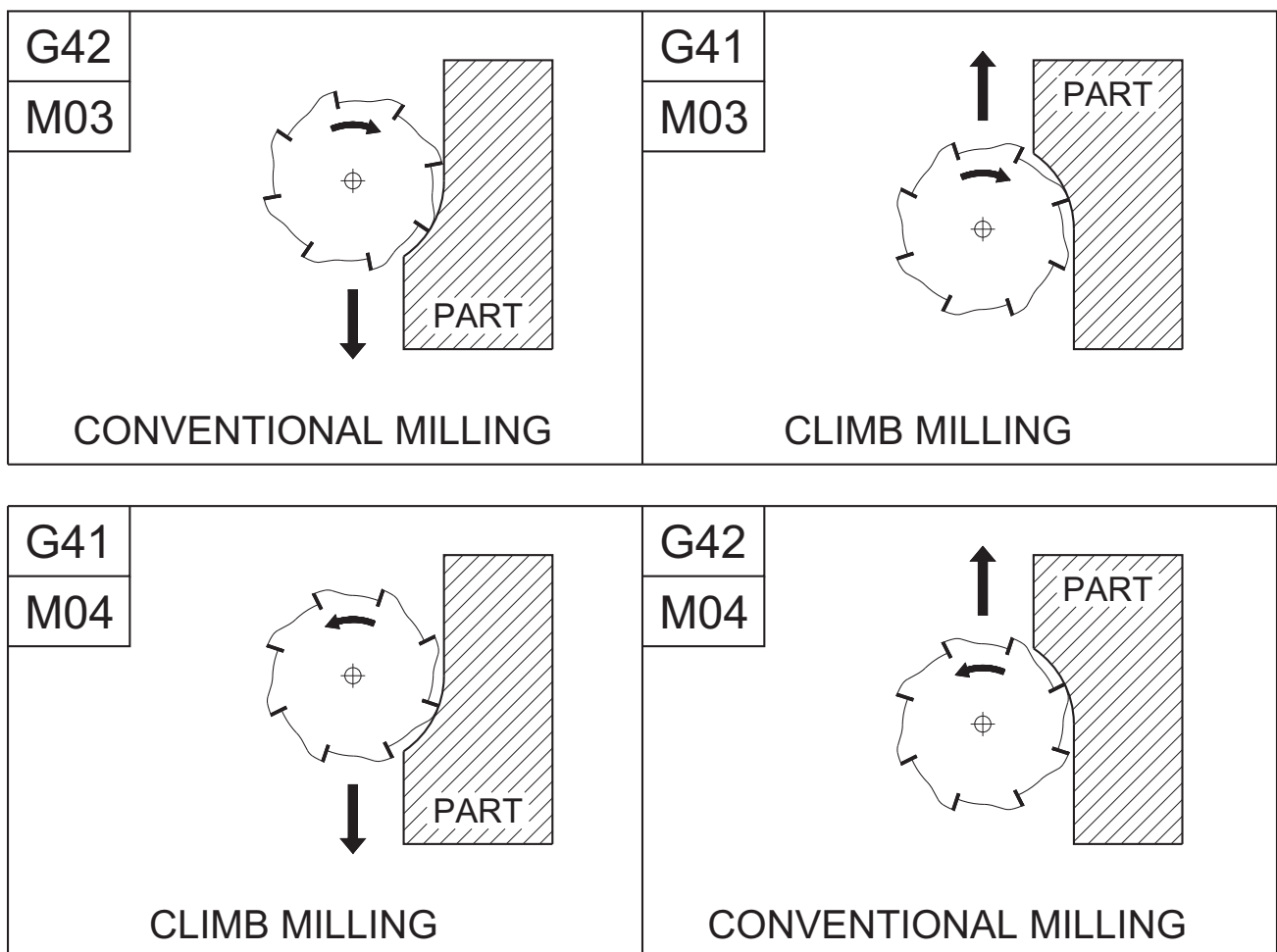
There are two types of milling directions:

- Conventional milling - sometimes called the **up** milling
- Climb milling - sometimes called the **down** milling

Three factors influence the milling direction:

- Hand of the cutter - right hand or left hand
- Direction of spindle rotation - clockwise or counterclockwise
- Tool motion direction (**not** the machine table direction)

Since a right hand cutter cannot work with spindle rotating CCW, and a left hand cutter cannot work with spindle rotating CW, there are four options:



➡ TOOL MOTION DIRECTION