

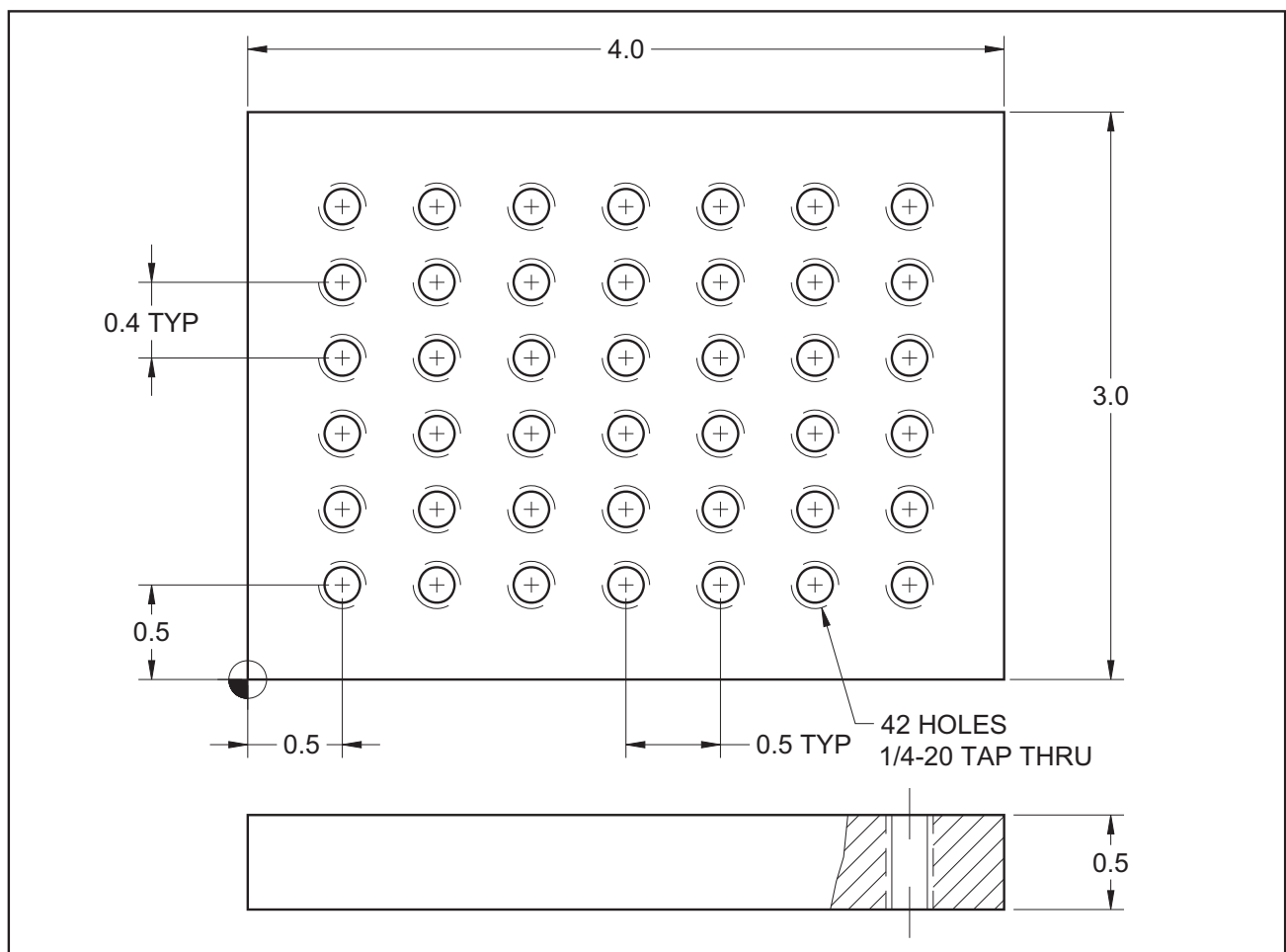
The following two-part project shows a common row and column hole pattern, sometimes called a matrix.

- ➡ The completion of the project will require three tools for 1050 steel:

T01 - Ø0.5 Spot Drill

T02 - #7 Drill (Ø0.201)

T03 - 1/4-20 Plug Tap



- ➡ 39-03A First, program the part **without** a subprogram, but use the repetitive count whenever it shortens the program
- ➡ 39-03B Second, program the 42 holes using a subprogram, along with any shortcuts possible  
There are several programming methods available - choose one that seems to be the most advantageous