

(BELL ORNAMENT)

(VERIFIED ON ELOX WIRE EDM MODEL H - FANUC 6)

```
N1 G20 G17 G40 G50 G90
N2 G92 G01 X0.05 Y-0.15 F0.1
N3 G41 D01 G01 Y-0.05
N4 G03 X0 Y0 I-0.05 J0
N5 G02 X-0.14896 Y0.13235 I0 J0.15
N6 G03 X-0.16882 Y0.15 I-0.01986 J-0.00235
N7 G01 X-0.7626
N8 G02 Y0.3 I0.00002 J0.075
N9 G01 X-0.70916
N10 G03 X-0.58606 Y0.40329 I0 J0.125
N11 G01 X-0.4924 Y0.93444
N12 G02 X-0.07981 Y1.3412 I0.4924 J-0.08682
N13 G03 X-0.06917 Y1.37539 I-0.00319 J0.01975
N14 G02 X0.06917 I0.06917 J0.07223
N15 G03 X0.07981 Y1.3412 I0.01383 J-0.01444
N16 G02 X0.4924 Y0.93444 I-0.07981 J-0.49358
N17 G01 X0.58606 Y0.40329
N18 G03 X0.70916 Y0.3 I0.1231 J0.02171
N19 G01 X0.7626
N20 G02 Y0.15 I0.00002 J-0.075
N21 G01 X0.16882
N22 G03 X0.14896 Y0.13235 I0 J-0.02
N23 G02 X0 Y0 I-0.14896 J0.01765
N24 G03 X-0.05 Y-0.05 I0 J-0.05
N25 G40 G01 Y-0.15
N26 M30
%
```